

ARCHITECTURAL SPECIFICATIONS

CABINET BOX:

- 1 Cabinetry is manufactured with 5/8"-thick environmentally-friendly EPP-certified engineered furniture core or plywood panels
- 2 Dowel-and-glue joinery and fully-captured, machine-fitted back panel
- 3 Flush bottom, top and finished ends for a furniture-like appearance and easy installation
- 4 Footed mouldings and light rails secure to flush tops and bottoms of Wall cabinets
- 5 Full-width stretchers, front and rear, provide solid support and mounting surface for counter tops
- 6 Toe-space blocking, front and rear, for strength and optional, coordinating Toe Kick cover

EXTERIOR:

- 7 Tops, bottoms and unfinished ends are covered in White, Grey or Neutral Woodgrain melamine, providing complete coverage of the engineered wood core. Finished Ends, Finished Interiors and Panels are covered in color-coordinated material
- 8 Front edges have matching wood or coordinating PVC edgebanding; Tops, bottoms and backs of End Panels are also edgebanded

INTERIOR:

- 9 Standard White, Grey or Neutral Woodgrain melamine interior; optional coordinating interior is available

SHELVING:

- 10 3/4"-thick, adjustable, full-depth shelving with edgebanding and metal shelf clips

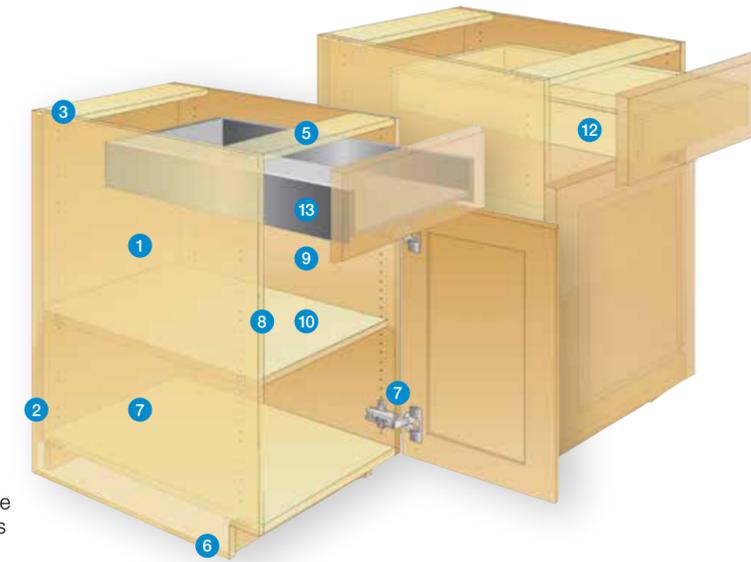
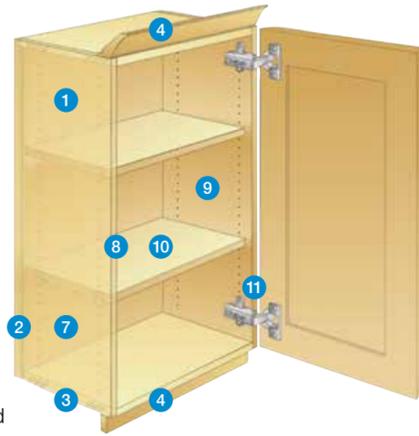
HINGES:

- 11 Steel, fully-concealed, clip-on/off, self-closing, 110°, 6-way-adjustable hinge with a lifetime manufacturer's warranty and soft close operation

DRAWER SYSTEMS:

12 Wood Dovetail Drawer with Soft Close

Box is 5/8" thick, solid wood on all four sides, dovetail joinery at each corner and 1/4" thick, fully-captured bottom, all in a Natural finish. Soft Close glides allow smooth and silent closing. Glides are a full-extension, tandem, undermount system with 100 lb. Static / 90 lb. Dynamic load rating. Standard on cabinets with all door styles except UltraLux. Wood Dovetail Pull-outs with Soft Close are available as an upgrade.



13 Metal Drawer with Soft Close with Touch-To-Open

Standard on cabinets with UltraLux door styles. Available as an upgrade with all other door styles.

13 Metal Drawer with Soft Close and Touch-To-Open

An upgrade for cabinets with any door style. Open the drawer by pressing on the drawer front; eliminate the need for decorative hardware.

The box for both Metal Drawers is the **Blum Legrabox**. Sides are fingerprintless metal with stainless steel look. Bottom and back are 5/8"-thick grey melamine. Soft Close glides are a built-in, full-extension undermount system with 125 lb. Static / 110 lb. Dynamic load rating. Metal Pull-outs with Soft Close are available as an upgrade.

All drawer glides have a lifetime manufacturer's warranty



KITCHEN CABINET MANUFACTURERS ASSOCIATION ENVIRONMENTAL STEWARDSHIP PROGRAM. ALL PRODUCTS IMPACT THE ENVIRONMENT. FOR ESP PROGRAM CRITERIA, VISIT KCMA.ORG



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UltraCraft Advantages

- Hundreds of doors in every popular material, finish and style from traditional to ultra-modern
- Soft Close Drawers and Doors
- First class Wood Dovetail and Metal Drawer systems
- Free, custom size modifications for most cabinets; ask your designer for details
- Designer colors and modern Low Sheen finish at no upcharge
- Custom paint colors
- Popular paint, glaze, linen and distressed finishes at low upcharges
- All-Plywood or Engineered Furniture Core construction
- Full Access construction means more storage, easy-to-clean, and precise alignment
- Full-depth, adjustable shelves
- Made in America from domestically and globally sourced components
- 100-year Limited Warranty

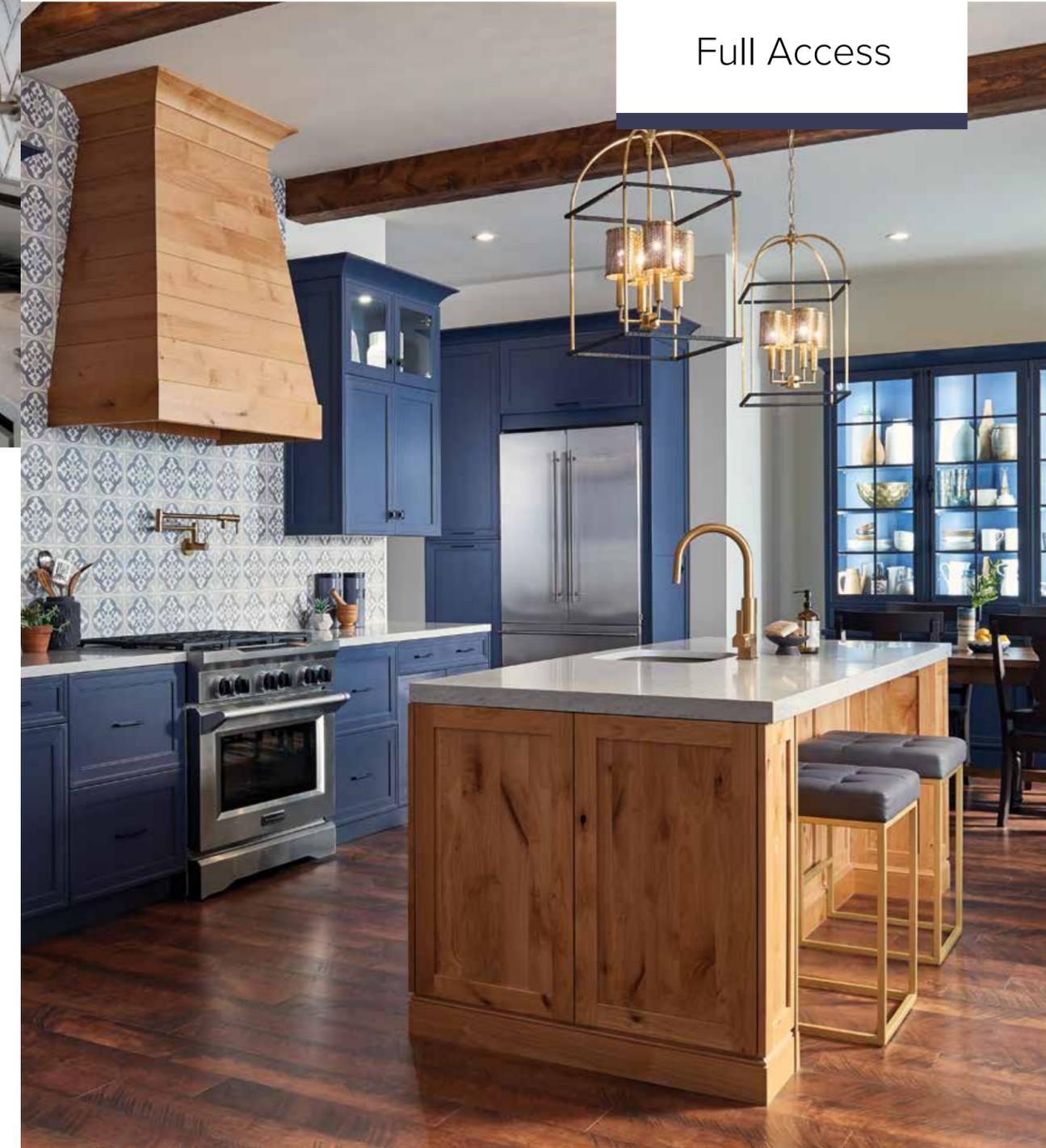


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Front Cover – Stickley door style in Rustic Alder with Natural stain and Lakeway door style in Blue Ash paint.

Back Cover – Plainview Wide door style in Rag and Bone paint. Designer: Tres Jolie Maison. Photo: Kim Smith Photo.



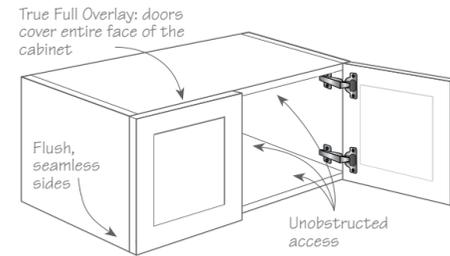
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custom cabinets for life

Full Access

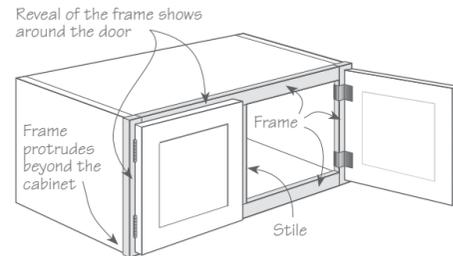
UltraCraft Full Access Cabinetry

At a quick glance, all cabinets look pretty much the same. We invite you to take a closer look. Compare our full access construction to other cabinets and discover the value of UltraCraft Cabinetry.

UltraCraft Full Access Construction



Framed Construction



ULTRACRAFT FULL ACCESS CABINETRY

OTHER CABINET CHOICES

A TRUE FULL OVERLAY LOOK



A full access, or frameless, cabinet has no frame attached to the front of the cabinet. The doors are attached to the inside walls of the cabinet and cover the entire face of the cabinet. This is called true full overlay, and it's key to a clean, contemporary look.

There are several quality framed cabinet choices, but none will give you a true full overlay look. In framed construction, the doors are attached to the face frame. The frame, in some amount (called a reveal), will always be visible around the edges of the door. This is illustrated above.

A CLEAN, MODERN BUILD



UltraCraft Cabinetry is built with seamless flush sides and seamless flush floors. This creates the cleanest, most contemporary look available.

Many lines offer flush sides and flush floors. Ask your designer if there is an upcharge, and if the construction method leaves a seam.

DESIGN STYLES



Your UltraCraft Cabinetry full access kitchen can be traditional, transitional, contemporary and everything in between. Choose from Wood, Deluxe Veneer, UltraLux, Metal, Thermofoil, Textured Melamine, Eurotek Veneer and more.

Cabinet material choices will vary from brand to brand, from very limited (for example, just one wood species, or one material, like Thermofoil) to all-inclusive, like UltraCraft. Your UltraCraft designer will assist you in identifying the material that will fit your budget and best convey the style you wish for your home.

PREMIUM FURNITURE FINISHES



Find your dream kitchen here! Select from our comprehensive palette of stains, paints, custom paints, glazes and artisan finishes – Aged, Rubbed, Vintage, Heritage, Worn and Linen – all at no or low upcharges. Top off our 13-step finishing process with no-charge Low Sheen top coat for a fine furniture finish.

Every manufacturer has its own finishing process and quality standards. Your designer will help you identify the cabinet line capable of creating the look you want within your budget. Note, the only way to be confident in the quality of the finish is to order a sample door with your choices.

ULTRACRAFT FULL ACCESS CABINETRY

FIRST-CLASS QUALITY DRAWER SYSTEMS



We proudly offer three drawer system choices, each with Blum® soft close, full-extension glides: Wood Dovetail Drawers and Pull-outs, Metal Drawers and Pull-outs, and Metal Drawers with Touch-To-Open.

OTHER CABINET CHOICES

There are many drawer systems available with different features and quality levels. Wood dovetail drawers are common on all quality cabinetry. Metal drawers are growing in popularity, especially for a contemporary feel. Always visit a showroom and test the drawers in person.

SOFT CLOSE DOORS AND DRAWERS



No more slamming doors and drawers, they close themselves! Our standard construction includes drawers and doors with soft close action built in. We use Blum® hardware, the best available, and there is no upcharge.

For any cabinet line you are considering, ask your designer if soft close on both doors and drawers is included, or if there is an extra charge for this feature.

DURABLE, ADJUSTABLE HINGES



Only the best. Blum® hinges are adjustable six ways, so as heat and humidity change with the seasons, you can keep doors straight and true. These concealed hinges are also "clip on," so should you ever need to remove and replace the doors, it's easy as pie.

Not all cabinet manufacturers choose the best hinges. Some material and manufacturing and installation methods are inferior. The hinges can be difficult to adjust and may not stand up to active household use.

FULL-DEPTH, ADJUSTABLE SHELVES



Shelves in UltraCraft Cabinetry are full depth. They are adjustable up and down, so you can arrange the cabinet space to suit your needs.

Half-depth shelves decrease the available storage space. Non-adjustable shelves offer no ability to tailor shelving to the contents.

MORE STORAGE SPACE



Face frames take up space, so it's natural that frameless cabinets offer more space—up to 15% more storage space! Consider buying those new serving dishes you've had your eye on.

A face frame reduces the inside depth of the cabinet, and requires narrower drawer boxes, reducing available storage space.

PERFORMANCE CONSTRUCTION



Choose All-Plywood or Engineered Furniture Core construction. Both are durable and strong. 5/8" thick, machine-fitted back panels provide structural integrity and make for easier installation. Our sturdy, 3/4"-thick shelves use metal shelf clips.

Most lines offer choices of construction materials. Keep in mind, back panels that are only 1/4" thick or 3/8" thick limit the placement of installation screws.

ULTRACRAFT FULL ACCESS CABINETRY

MOISTURE PROTECTION



To protect our cabinets against moisture, we cover tops, bottoms and sides—inside and out—with moisture-resistant, thermally-fused melamine. Cabinet end panels are edgebanded on all edges: front, back, bottom and top.

OTHER CABINET CHOICES

For the lines you are considering, ask your designer if the construction method and material exposes the backs and bottoms of base cabinets to moisture. Some lines use a covering of paper or vinyl which can peel, or use wood veneer, which is not moisture resistant.

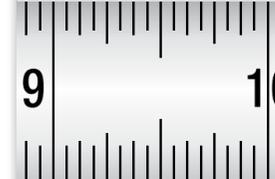
EASY CLEANING



Inside and outside surfaces in a full access cabinet are smooth, unobstructed and easily cleaned. Additionally, our cabinet box is protected with melamine which is moisture- and scratch-resistant, and impedes the growth of bacteria.

Face frames create a lip around the cabinet opening, catching debris as you try to wipe it away.

CUSTOM MODIFICATIONS



UltraCraft Cabinetry will modify a cabinet's width, height and depth, for no charge, up to the next standard size cabinet. Finished Ends are available at no charge, as are Finished Interiors, a great option for cabinets with glass doors, or no doors at all.

Stock cabinet lines are off-the-shelf solutions and don't allow modifications. Semi-custom and custom lines do offer modifications, but often with limited options and extra costs. Ask your designer which lines expand your budget with no charge modifications.

100 YEAR LIMITED WARRANTY



We warrant to the original purchaser that our products will be free from manufacturer defects for 100 years from the date of purchase.

EARTH GENTLE



We are certified to the KCMA Environmental Stewardship Program and comply with strict CARB II standards.

AMERICAN CRAFTSMANSHIP



UltraCraft Cabinetry is manufactured in Liberty, North Carolina, in the heart of the country's furniture manufacturing industry, from domestically and globally sourced components.



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